

# CERTIFICATE

**TÜV NORD Systems GmbH & Co. KG**

certifies that the company

**VCare Engineering Private Limited  
Shade -2, Shakti Logistic Park  
Makarpura GIDC, Maneja  
Vadodara – 390013, Gujarat, India**

has been verified and recognized  
as welding workshop based on the requirements of the standard

**DIN EN ISO 3834-2**

Comprehensive quality requirements

**Certificate-No.: 07/204/9070/HS/5279/23**

The range of validity and details of the inspection can be seen  
on the back page and in our report

No.: 812100621 / 8120974271 (TNI)

The company is using a quality assurance system,  
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

**January 2024**



Hamburg, 16.02.2023

To verify the validity of the digital signature of the TÜV NORD Systems employee,  
the installation of the TÜV NORD GROUP root certificate is required:  
<https://www.tuev-nord.de/en/customer-login/digital-signature/>

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Certification body  
of TÜV NORD Systems GmbH & Co. KG  
Accredited Body

TÜV NORD Systems GmbH & Co. KG • Technikzentrum • Certification Body  
Große Bahnstraße 31 • 22525 Hamburg  
Telefon (040) 8557-2368 • Fax (040) 8557-2710 • E-mail: technikzentrum@tuev-nord.de

## Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: VCare Engineering Private Limited, India  
Cert.-no.: 07/204/9070/HS/5279/23  
Date of issue: 16.02.2023

### 1 Product(s) of the manufacturer

In the following depending on possibly further required certifications:  
Manufacture of Pressure Vessels, Heat Exchangers, Columns, Piping Skids.

### 2 Product standards and other standards (see DIN EN ISO 3834-5)

AD 2000 - HP0, DIN EN 13445  
DIN EN ISO 9606-1  
DIN EN ISO 5817  
DIN EN ISO 15614-1 level 2

### 3 Material groups (acc. to CEN ISO/TR 15608)

1.1  $R_{eH} \leq 275$  MPa, 8.1, 11.1

### 4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
111 Manual Metal Arc Welding	1.1 $R_{eH} \leq 275$ MPa, 8.1, 11.1
141 TIG Tungsten inert gas welding, manual	1.1 $R_{eH} \leq 275$ MPa, 8.1, 11.1
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### 5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Narendra Gohil	IWE	<i>Responsible welding coordinator C</i>
Sanjay Vasiya	DME	<i>Support. welding coordinator B **</i>
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\* The level of knowledge complies with ISO 14731 B, S or C

\*\* With reference to EN ISO 14731 07.2019 amongst others chapter 5.1 paragraph 4 <deleteab.>